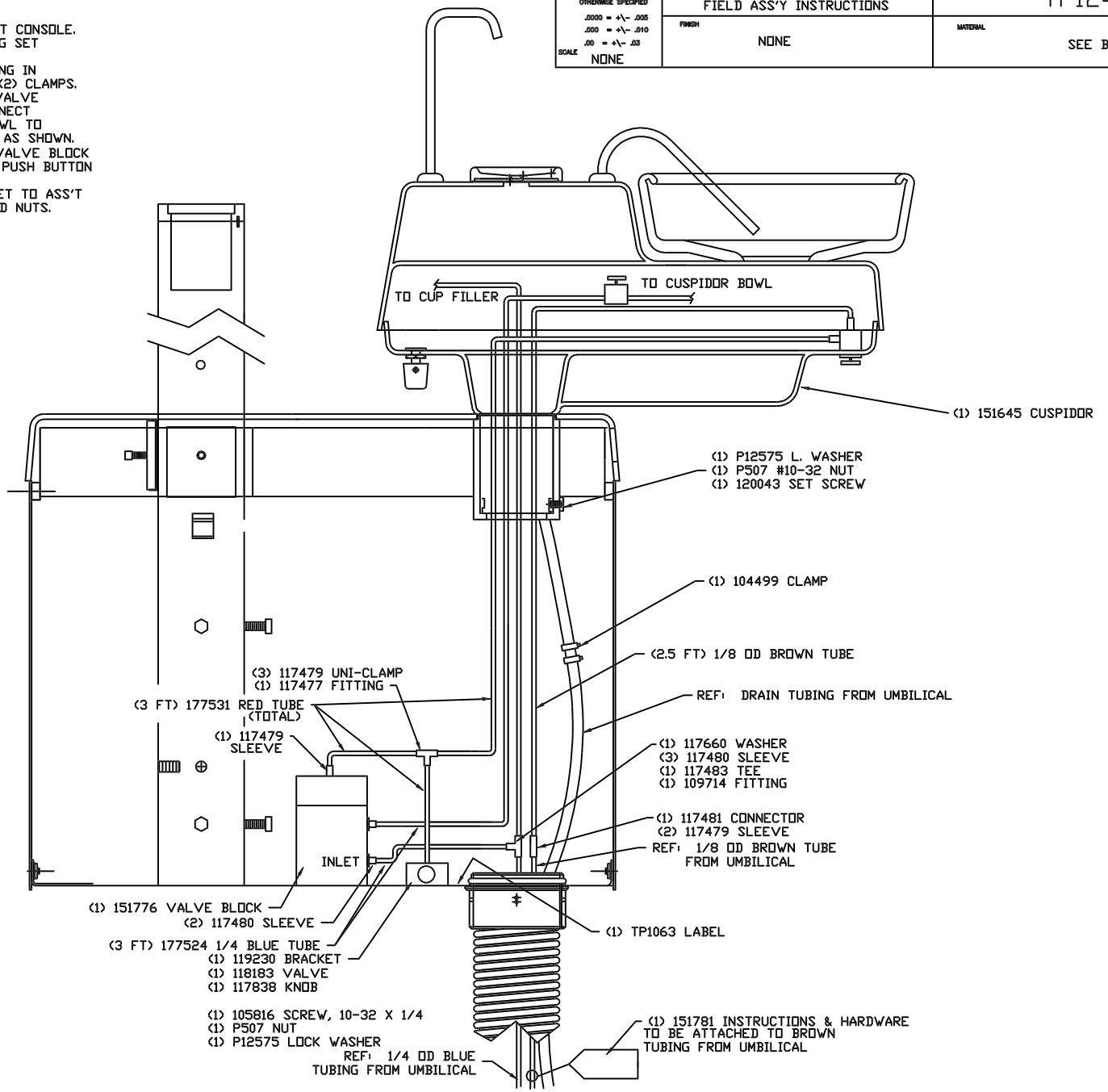
ASSEMBLY INSTRUCTIONS:

1 - REMOVE PLUG FROM THE TOP OF THE ASS'T CONSOLE.
2 - INSERT BEARING AS SHOWN. TIGHTEN USING SET SCREW WITH WASHER & NUT.
3 - CONNECT DRAIN TUBING TO EXISTING TUBING IN UMBILICAL USING THE COPPER SLEEVE AND (2) CLAMPS.
4 - TEE BLUE TUBING TO INLET FITTING ON VALVE BLOCK FROM UMBILICAL AND CUSPIDOR. CONNECT OTHER BLUE TUBING FROM THE CUSPIDOR BOWL TO THE OUTLET FITTING ON THE VALVE BLOCK AS SHOWN.
5 - TEE RED TUBING FROM THE TOP OF THE VALVE BLOCK TO THE SHUT-OFF VALVE AND THE MANUAL PUSH BUTTON AS SHOWN.
6 - ASSEMBLE COOLANT WATER VALVE BRACKET TO ASS'T CONSOLE USING SCREWS, LOCK WASHERS, AND NUTS.

TOLERANCE UNLESS OTHERWISE SPECIFIED	TITLE	NUMBER	CHANGE
.0000 = +\- .005 .000 = +\- .010 .00 = +\- .03 SCALE NONE	CUSPIDOR RETRO-FIT KIT FIELD ASS'Y INSTRUCTIONS	TP1240	B
	FINISH NONE	MATERIAL SEE BELOW	


TO CUP FILLER
TO CUSPIDOR BOWL
(1) 151645 CUSPIDOR
(1) P12575 L. WASHER
(1) P507 #10-32 NUT
(1) 120043 SET SCREW
(1) 104499 CLAMP
(2.5 FT) 1/8 OD BROWN TUBE
REF: DRAIN TUBING FROM UMBILICAL
(3) 117479 UNI-CLAMP
(1) 117477 FITTING
(3 FT) 177531 RED TUBE (TOTAL)
(1) 117479 SLEEVE
(1) 117660 WASHER
(3) 117480 SLEEVE
(1) 117483 TEE
(1) 109714 FITTING
(1) 117481 CONNECTOR
(2) 117479 SLEEVE
REF: 1/8 OD BROWN TUBE FROM UMBILICAL
INLET
(1) 151776 VALVE BLOCK
(2) 117480 SLEEVE
(3 FT) 177524 1/4 BLUE TUBE
(1) 119230 BRACKET
(1) 118183 VALVE
(1) 117838 KNOB
(1) TP1063 LABEL
(1) 105816 SCREW, 10-32 X 1/4
(1) P507 NUT
(1) P12575 LOCK WASHER
REF: 1/4 OD BLUE TUBING FROM UMBILICAL
(1) 151781 INSTRUCTIONS & HARDWARE TO BE ATTACHED TO BROWN TUBING FROM UMBILICAL

CHANGES	RD1852			
Knight by Millmark	DATE 7-7-94	DRAWN S. SMITH	PRODUCT ENG.	QUALITY ASSUR.
	MFG. REL. DATE		MFG. ENG.	ENG. MGR. CEB